## **RedLine** Tools

## Reamers Straight Flute

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Chuckir	cision Ground ng Reamers 404745)	HSS, Prec Chuckir (.475
Size	Uncoated Part #	Size
.4540	RR63063	.4750
4545	RR63064	.4755
4550	RR63065	.4760
.4555	RR63066	.4765
.4560	RR63067	.4770
.4565	RR63068	.4775
.4570	RR63069	.4780
.4575	RR63070	.4785
.4580	RR63071	.4790
.4585	RR63072	.4795
.4590	RR63073	.4800
.4595	RR63074	.4805
.4600	RR63075	.4810
.4605	<u>RR63076</u>	.4815
.4610	<u>RR63077</u>	.4820
.4615	RR63078	.4825
.4620	RR63079	.4830
.4625	<u>RR63080</u>	.4835
.4630	RR63081	.4840
.4635	RR63082	.4845
.4640	<u>RR63083</u>	.4850
.4645	<u>RR63084</u>	.4855
.4650	<u>RR63085</u>	.4860
.4655	<u>RR63086</u>	.4865
.4660	<u>RR63087</u>	.4870
.4665	<u>RR63088</u>	.4875
.4670	<u>RR63089</u>	.4880
.4675	<u>RR63090</u>	.4885
.4680	<u>RR63091</u>	.4890
.4685	<u>RR63092</u>	.4895
.4690	<u>RR63093</u>	.4900
.4695	<u>RR63094</u>	.4905
.4700	<u>RR63095</u>	.4910
.4705	<u>RR63096</u>	.4915
.4710	<u>RR63097</u>	.4920
.4715	<u>RR63098</u>	.4925
.4720	<u>RR63099</u>	.4930
.4725	<u>RR63100</u>	.4935
.4730	<u>RR63101</u>	.4940
.4735	<u>RR63102</u>	.4945
.4740	<u>RR63103</u>	.4950
.4745	<u>RR63104</u>	.4955

HSS, Prec Chuckin (.475	HSS, Chu	
	Uncoated	
Size	Part #	Size
.4750	RR63105	.4960
.4755	RR63106	.4965
.4760	<u>RR63107</u>	.4970
.4765	RR63108	.4975
.4770	<u>RR63109</u>	.4980
.4775	<u>RR63110</u>	.4985
.4780	<u>RR63111</u>	.4995
.4785	RR63112	.5005
.4790	<u>RR63113</u>	.5015
.4795	<u>RR63114</u>	.5020
.4800	<u>RR63115</u>	.5025
.4805	<u>RR63116</u>	.5030
.4810	<u>RR63117</u>	.5035
.4815	RR63118	.5040
.4820	RR63119	.5045
.4825	RR63120	.5050
.4830	RR63121	.5060
.4835	RR63122	.5070
.4840	RR63123	.5080
.4845	RR63124	.5090
.4850	RR63125	.5100
.4855	RR63126	.5600
.4860	<u>RR63127</u>	.5605
.4865	RR63128	.5610
.4870	RR63129	.5620
.4875	<u>RR63130</u>	.5630
.4880	<u>RR63131</u>	.5640
.4885	RR63132	.5645
.4890	<u>RR63133</u>	.5650
.4895	<u>RR63134</u>	.5655
.4900	RR63135	.6220
.4905	<u>RR63136</u>	.6225
.4910	<u>RR63137</u>	.6230
.4915	<u>RR63138</u>	.6235
.4920	<u>RR63139</u>	.6245
.4925	<u>RR63140</u>	.6255
.4930	<u>RR63141</u>	.6265
.4935	<u>RR63142</u>	.6270
.4940	<u>RR63143</u>	.6275
.4945	<u>RR63144</u>	.6280
.4950	<u>RR63145</u>	.6300
.4955	<u>RR63146</u>	.6845

## HSS, Precision Ground Chucking Reamers (.4960-.6845)

(14500-10040)				
Size	Uncoated Part #			
.4960	RR63147			
.4965	RR63148			
.4970	RR63149			
.4975	RR63150			
.4980	RR63151			
.4985	RR63152			
.4995	RR63153			
.5005	RR63154			
.5015	RR63155			
.5020	<u>RR63156</u>			
.5025	<u>RR63157</u>			
.5030	RR63158			
.5035	RR63159			
.5040	<u>RR63160</u>			
.5045	RR63161			
.5050	RR63162			
.5060	RR63163			
.5070	RR63164			
.5080	RR63165			
.5090	RR63166			
.5100	RR63167			
.5600	<u>RR63168</u>			
.5605	RR63169			
.5610	<u>RR63170</u>			
.5620	<u>RR63171</u>			
.5630	<u>RR63172</u>			
.5640	<u>RR63173</u>			
.5645	<u>RR63174</u>			
.5650	<u>RR63175</u>			
.5655	<u>RR63176</u>			
.6220	<u>RR63177</u>			
.6225	<u>RR63178</u>			
.6230	<u>RR63179</u>			
.6235	<u>RR63180</u>			
.6245	<u>RR63181</u>			
.6255	<u>RR63182</u>			
.6265	<u>RR63183</u>			
.6270	<u>RR63184</u>			
.6275	<u>RR63185</u>			
.6280	<u>RR63186</u>			
.6300	<u>RR63249</u>			
.6845	<u>RR63187</u>	_		
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 Through 1/2" o
 Above 1/2" to 5/8"
 Above 5/8" to 1 1/2"
 Above 1 1/2" to 2"

 +.0002, -.0000
 +.0003, -.0000
 +.0001, +.0004
 +.0002, +.0006

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